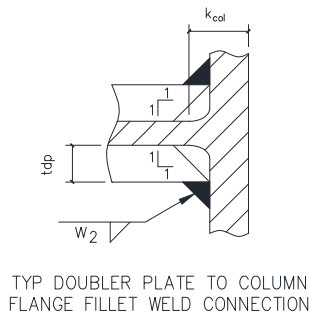
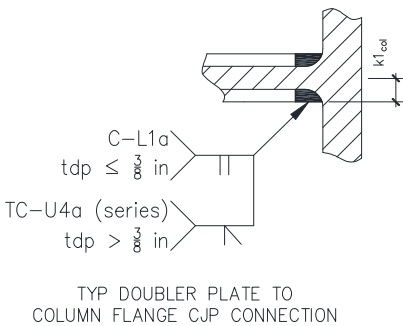
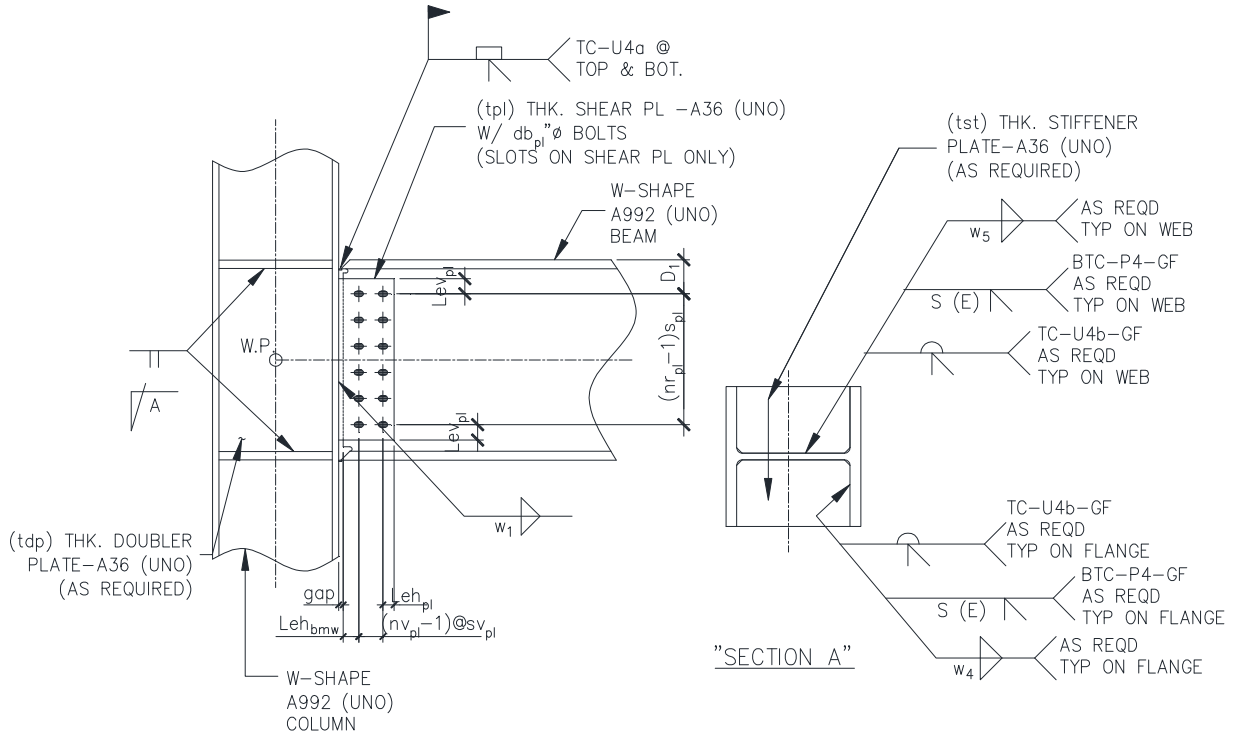




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MOMENT CONNECTION: DESIGN OF W-SHAPE MOMENT BEAM TO W-SHAPE COLUMN FLANGE (1WAY) WITH SHEAR PLATE CONNECTION



$S = T - 1/8"$
 $E = \begin{cases} S - 1/8" & \text{if Field Welded } (\frac{3}{8}" \text{ MIN}) \\ S & \text{if Shop Welded } (\frac{1}{4}" \text{ MIN.}) \end{cases}$
 (T = thickness of connecting material)

PARTIAL PENETRATION GROOVE WELD
DETAIL (S & E)

NOTE: (FIGURE ABOVE DOES NOT REPRESENT ACTUAL DESIGN, REFER ON ATTACHED CONNECTION SCHEDULE FOR THICKNESS OF PLATE, LENGTH AND SIZE OF WELDS)

TYP DOUBLER TO COLUMN WEB & FLANGE CONNECTION
(SEE SCHEDULE FOR NUMBER OF DOUBLER PLATE, ndp)



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I. DESIGN DATA AND LOAD (ASD - AISC 14th Edition)

COLUMN PROPERTIES (col): W14X193 - A992

$$\begin{aligned} F_{y_{col}} &= 50 \cdot \text{ksi} & d_{col} &= 15.5 \cdot \text{in} & t_{w_{col}} &= 0.89 \cdot \text{in} & k_{l_{col}} &= 1.688 \cdot \text{in} \\ F_{u_{col}} &= 65 \cdot \text{ksi} & b_{f_{col}} &= 15.7 \cdot \text{in} & t_{f_{col}} &= 1.44 \cdot \text{in} & k_{col} &= 2.75 \cdot \text{in} \\ E &:= 29000 \text{ksi} \end{aligned}$$

BEAM PROPERTIES (bm): W18X60 - A992

$$\begin{aligned} F_{y_{bm}} &= 50 \cdot \text{ksi} & d_{bm} &= 18.2 \cdot \text{in} & t_{w_{bm}} &= 0.415 \cdot \text{in} & k_{l_{bm}} &= 0.813 \cdot \text{in} \\ F_{u_{bm}} &= 65 \cdot \text{ksi} & b_{f_{bm}} &= 7.56 \cdot \text{in} & t_{f_{bm}} &= 0.695 \cdot \text{in} & k_{bm} &= 1.375 \cdot \text{in} \\ \text{Length of Beam,} & & L_{bm} &:= 20 \text{ft} \end{aligned}$$

SHEAR PLATE (pl): A36

$$\begin{aligned} F_{y_{pl}} &= 36 \cdot \text{ksi} & F_{u_{pl}} &= 58 \cdot \text{ksi} & \text{Thickness of} & & t_{pl} &:= \frac{3}{4} \text{in} \\ & & & & \text{Plate:} & & & \end{aligned}$$

STIFFENER PLATE (st): A572-50 (AS REQUIRED) (Full Depth)

$$\begin{aligned} F_{y_{st}} &= 50 \cdot \text{ksi} & b_{st_{giv}} &= 7.25 \cdot \text{in} & t_{st} &:= 1 \text{in} & \text{clip} &:= 1 \text{in} \\ F_{u_{st}} &= 65 \cdot \text{ksi} & L_{st_{giv}} &= 12.5 \cdot \text{in} & n_{st} &:= 2 \end{aligned}$$

DOUBLER PLATE (dp): A36 (AS REQUIRED) (Extended)

$$\begin{aligned} F_{y_{dp}} &= 36 \cdot \text{ksi} & F_{u_{dp}} &= 58 \cdot \text{ksi} & t_{dp} &= \frac{3}{8} \cdot \text{in} & n_{dp} &:= 1 \end{aligned}$$

Length of Doubler Plate,

$$L_{dp} := \text{Ceil} \left(d_{bm} - 2t_{st}, \frac{1}{4} \text{in} \right)$$

$$L_{dp} = 16.25 \cdot \text{in}$$



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BOLTS:

For Shear Plate to Beam Connection:

Bolt Diameter,	$db_{pl} = 1 \cdot \text{in}$	Bolt_Type _{pl} = "A490-SC-SSLT-CLASS_A"
Bolt Shear Strength,	$\Lambda_{rv_{pl}} = 14.464 \cdot \text{kips}$	Conn_type _{pl} = "Slip Critical-type"
Bolt Tensile Strength,	$\Lambda_{rn_{pl}} = 44.375 \cdot \text{kips}$	
Gap between edge of beam to edge of support,	$gap := \frac{1}{2} \text{in}$	<u>Hole diameter:</u>
Beam Web Edge Distance,	$Leh_{bmw} = 1.5 \cdot \text{in}$	Shear Plate, $hd_{plv} = 1.125 \cdot \text{in}$ $hd_{plh} = 1.375 \cdot \text{in}$
Plate Vertical Edge Distance,	$Lev_{pl} = 1.5 \cdot \text{in}$	Beam Web, $hd_{bmw} = 1.125 \cdot \text{in}$
Plate Horizontal Edge Distance,	$Leh_{pl} = 1.5 \cdot \text{in}$	
Bolt Vertical Spacing,	$s_{pl} = 3 \cdot \text{in}$	
Bolt Horizontal Spacing (For Multiple bolt lines),	$sv_{pl} = 3 \cdot \text{in}$	
number of bolt rows:		$nr_{pl} := 5$
number of vertical bolt lines:		$nv_{pl} := 2$
total number of bolts:	$n_{pl} := nr_{pl} \cdot nv_{pl}$	$n_{pl} = 10$
Bolt First Down from top of beam,		$D_1 = 3.25 \cdot \text{in}$

WELDS: E70xx LH

$Fu_w = 70 \cdot \text{ksi}$

Weld Size

Shear Plate to Column, $w_1 := \text{Ceil}\left(\frac{5}{8} \cdot t_{pl}, \frac{1}{16} \text{in}\right) = \frac{1}{2} \cdot \text{in}$

Doubler Plate to Column Flange (As Req'd), $w_2 := \text{Ceil}\left(\frac{5}{8} \cdot t_{dp}, \frac{1}{16} \text{in}\right) = \frac{1}{4} \cdot \text{in}$

Stiffener Plate to Column Flange (As Req'd), $w_4 := \text{Ceil}\left(\frac{3}{4} \cdot t_{st}, \frac{1}{16} \text{in}\right)$

Stiffener Plate to Column Web (As Req'd), $w_5 := \text{Ceil}\left(\frac{3}{4} \cdot t_{st}, \frac{1}{16} \text{in}\right)$



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SAFETY AND RESISTANCE FACTORS:

Safety Factor, Ω (ASD)

Resistance Factor, ϕ (LRFD)

Modification Factor,	$\Lambda = \frac{1}{\Omega}$ (IF ASD)	$\Lambda = \phi$ (IF LRFD)	
	<i>safety factor</i>	<i>resistance factor</i>	<i>modification factor</i>
For tension rupture,	$\Omega_{tr} = 2.00$	$\phi_{tr} = 0.75$	$\Lambda_{tr} = 0.50$
For tension yielding,	$\Omega_{ty} = 1.67$	$\phi_{ty} = 0.90$	$\Lambda_{ty} = 0.60$
For compression,	$\Omega_c = 1.67$	$\phi_c = 0.9$	$\Lambda_c = 0.60$
For shear,	$\Omega_v = 1.67$	$\phi_v = 0.90$	$\Lambda_v = 0.60$
For fillet weld (shear),	$\Omega_{vw} = 2.00$	$\phi_{vw} = 0.75$	$\Lambda_{vw} = 0.50$
For shear rupture,	$\Omega_{vr} = 2.00$	$\phi_{vr} = 0.75$	$\Lambda_{vr} = 0.50$
For shear yielding,	$\Omega_{vy} = 1.50$	$\phi_{vy} = 1.00$	$\Lambda_{vy} = 0.67$
For bearing,	$\Omega_{brg} = 2.00$	$\phi_{brg} = 0.75$	$\Lambda_{brg} = 0.50$
For web compression buckling,	$\Omega_{cb} = 1.67$	$\phi_{cb} = 0.90$	$\Lambda_{cb} = 0.60$
For web crippling,	$\Omega_{cr} = 2.00$	$\phi_{cr} = 0.75$	$\Lambda_{cr} = 0.50$
For web yielding,	$\Omega_{wy} = 1.50$	$\phi_{wy} = 1.00$	$\Lambda_{wy} = 0.67$
For flexural local buckling,	$\Omega_b = 1.67$	$\phi_b = 0.9$	$\Lambda_b = 0.60$
For partial penetration weld(shear),	$\Omega_{vwp} = 2.00$	$\phi_{vwp} = 0.75$	$\Lambda_{vwp} = 0.50$
For partial penetration weld(tension),	$\Omega_{twp} = 1.88$	$\phi_{twp} = 0.8$	$\Lambda_{twp} = 0.53$



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APPLIED LOADS:

BEAM

% UDL,

$$UDL := 0.5$$

*Given Shear Load
(if any),*

$$V_{giv} := 50 \text{ kips}$$

Beam Shear Load,

$$V_{bm} := V_{giv} + \frac{2 \cdot \Lambda_b \cdot F_{y_{bm}} \cdot Z_{x_{bm}}}{L_{bm}} = 80.689 \cdot \text{kip}$$

*Given Axial Load
(if any),*

$$P_{giv} := 0 \text{ kips}$$

Beam Axial Load,

$$P_{bm} = 0.00 \cdot \text{kips}$$

% Moment Capacity,

$$M_{cap} := 1$$

Given Moment Load,

$$M_{giv} := 0 \text{ kips} \cdot \text{ft}$$

Moment Load,

$$M_{bm} = 306.89 \cdot \text{kips} \cdot \text{ft} \quad \mathbf{100\% \ M. \ cap}$$

COLUMN

Axial Load,

$$P_{u_{col}} := 0 \text{ kips}$$

Story Shear,

$$V_s := 0 \text{ kips}$$



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II. CALCULATIONS:

A. BEAM TO COLUMN FLANGE CONNECTION

1. Forces acting on the Connection

@ Beam Flange,

$$F_f := \frac{P_{bm}}{2} + \frac{M_{bm}}{d_{bm} - t_{f_{bm}}}$$

$$F_f = 210.376 \cdot \text{kips}$$

2. Beam Flange to Column Flange Connection

Length of connection,

$$L_{wf} := \min(b_{f_{bm}}, b_{f_{col}})$$

Complete Penetration Groove Weld Capacity,

$$R_{w_{cpb}} := \Lambda_{t_y} \cdot \min(F_{Y_{col}}, F_{Y_{bm}}) \cdot t_{f_{bm}} \cdot L_{wf}$$

$$R_{w_{cpb}} = 157.311 \cdot \text{kips}$$

$$F_f = 210.376 \cdot \text{kips}$$

RESULT = CJP weld can still fully developed the flange force

B. BEAM WEB CHECK

1. Bolt Bearing Capacity on Beam

(AISC 13th Ed. Chapter J, Section J3.10, page 16.1-111)

Bearing Area,

$$A_{brg_{bm}} := d_{b_{pl}} \cdot t_{w_{bm}}$$

$$A_{brg_{bm}} = 0.415 \cdot \text{in}^2$$

Bolt centerline distance from face of support,

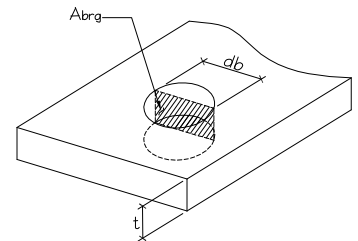
$$a_p := \text{gap} + \text{Leh}_{bmw} + 0.5(nv - 1) \cdot sv$$

$$a_p = 3.5 \cdot \text{in}$$

Eccentric Load Coefficient,

(Table 7-7, AISC 13th Ed.)

$$C = 7.292$$





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Allowable Bearing Strength using edge distance, (J3-6a, J3-6c)

$$F_{be} := F_{u_{bm}} \cdot \begin{cases} \min[1.0 \cdot (D_1 - 0.5 \cdot h_{d_{bmw}}) \cdot t_{w_{bm}}, 2.0 \cdot A_{brg_{bm}}] & \text{if } h_{d_{bmw}} \geq h_{d_{1s}} \\ \min[1.2 \cdot (D_1 - 0.5 \cdot h_{d_{bmw}}) \cdot t_{w_{bm}}, 2.4 \cdot A_{brg_{bm}}] & \text{otherwise} \end{cases}$$

$$F_{be} = 64.74 \cdot \text{kips}$$

Allowable Bearing Strength using bolt spacing, (J3-6a, J3-6c)

$$F_{bs} := F_{u_{bm}} \cdot \begin{cases} \min[1.0 \cdot (s_{p1} - h_{d_{bmw}}) \cdot t_{w_{bm}}, 2.0 \cdot A_{brg_{bm}}] & \text{if } h_{d_{bmw}} \geq h_{d_{1s}} \\ \min[1.2 \cdot (s_{p1} - h_{d_{bmw}}) \cdot t_{w_{bm}}, 2.4 \cdot A_{brg_{bm}}] & \text{otherwise} \end{cases}$$

$$F_{bs} = 60.694 \cdot \text{kips}$$

Bolt Bearing Capacity,

$$R_{brg_{bm}} := \left[\Lambda_{brg} \cdot \frac{C}{nr} \cdot [F_{be} + F_{bs}(nr - 1)] \right]$$

$$R_{brg_{bm}} = 224.252 \cdot \text{kips}$$

$$V_{bm} = 80.689 \cdot \text{kips}$$

RESULT = Bearing Capacity > Force Applied, OK

2. Shear Capacity of Beam

(AISC 14th Ed. Specifications, Chapter G, Section G2.1, pages 16.1-67 to 16.1-69)

Clear distance between flanges of beam, less the fillet or corner radii,

$$h := d_{bm} - 2 \cdot k_{des_{bm}}$$

$$h = 16 \cdot \text{in}$$

Limiting depth-thickness ratio,

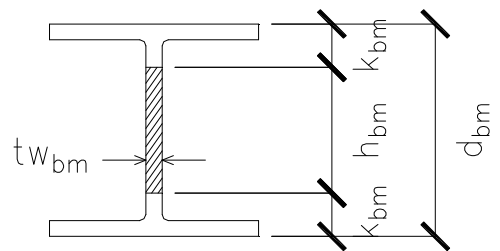
$$h_{tw} := \frac{h}{t_{w_{bm}}}$$

$$h_{tw} = 38.554$$

Clear distance between transverse stiffeners,

$$a := \begin{cases} 0 \text{ in} & \text{if } h_{tw} < 260 \\ \min \left[3 \cdot h, \left(\frac{260}{h_{tw}} \right)^2 \cdot h \right] & \text{otherwise} \end{cases}$$

$$a = 0 \cdot \text{in}$$





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Web plate buckling coefficient,

$$k_v := \begin{cases} 5 & \text{if } h_{tw} < 260 \\ 5 + \frac{5}{\left(\frac{a}{h}\right)^2} & \text{otherwise} \end{cases} \quad (G2-6)$$

$$k_v = 5$$

Web shear coefficient,

$$C_v := \begin{cases} 1 & \text{if } h_{tw} \leq 1.1 \cdot \sqrt{\frac{k_v \cdot E}{F_{Y_{bm}}}} \end{cases} \quad (G2-3)$$

$$\frac{1.1 \cdot \sqrt{\frac{k_v \cdot E}{F_{Y_{bm}}}}}{h_{tw}} \quad \text{if } 1.1 \cdot \sqrt{\frac{k_v \cdot E}{F_{Y_{bm}}}} < h_{tw} \leq 1.37 \cdot \sqrt{\frac{k_v \cdot E}{F_{Y_{bm}}}} \quad (G2-4)$$

$$\frac{1.51 \cdot E \cdot k_v}{h_{tw}^2 F_{Y_{bm}}} \quad \text{if } 1.37 \cdot \sqrt{\frac{k_v \cdot E}{F_{Y_{bm}}}} < h_{tw} \quad (G2-5)$$

$$C_v = 1$$

Shear Capacity of Section,

$$R_{v_{bm}} := \Lambda_{v_{bm}} \cdot 0.6 \cdot F_{Y_{bm}} \cdot d_{bm} \cdot t_{w_{bm}} \cdot C_v \quad (G2-1)$$

$$R_{v_{bm}} = 151.06 \cdot \text{kips}$$

$$V_{bm} = 80.689 \cdot \text{kips}$$

RESULT = Shear Capacity of Section > Force Applied, OK

C. BEAM TO SHEAR PLATE CHECK

1. Direct Bolt Shear Capacity

(AISC 13th Ed. Chapter J, Section J3.6, pages 16.1-108 to 16.1-109)

Shear Capacity per bolt,

$$\Lambda_{rv_{pl}} = 14.464 \cdot \text{kips}$$

Bolt Shear Capacity,

$$R_b := C \cdot \Lambda_{rv_{pl}}$$

$$R_b = 105.477 \cdot \text{kips}$$

$$V_{bm} = 80.689 \cdot \text{kips}$$



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RESULT = Bolt Shear Capacity > Force Applied, OK

2. Check for Spacing

(AISC 13th Ed. Specifications Chapter J, Section J3.3 and J3.5, pages 16.1-106 to 16.1-108)

Vertical Spacing,

$$s_{pl} = 3 \cdot \text{in}$$

$$s_{\min} := 2 \frac{2}{3} \cdot db_{pl}$$

$$s_{\min} = 2.667 \cdot \text{in}$$

$$s_{\max} := \min(12 \text{in}, 24 \cdot \min(tw_{bm}, t_{pl}))$$

$$s_{\max} = 9.960 \cdot \text{in}$$

RESULT = s > s.min & s < s.max, OK

Horizontal Spacing,

$$sv_{pl} = 3 \cdot \text{in}$$

$$sv_{\min} := 2 \frac{2}{3} \cdot db_{pl}$$

$$sv_{\min} = 2.667 \cdot \text{in}$$

$$sv_{\max} := \min(12 \text{in}, 24 \cdot \min(tw_{bm}, t_{pl}))$$

$$sv_{\max} = 9.960 \cdot \text{in}$$

RESULT = sv > sv.min & sv < sv.max, OK

3. Check for Edge Distance

(AISC 13th Ed. Specifications Chapter J, Section J3.4 and J3.5, pages 16.1-106 to 16.1-108)

Vertical Edge Distance,

$$Le_{v_{pl}} = 1.5 \cdot \text{in}$$

$$Le_{\min} = 1.25 \cdot \text{in}$$

$$C_2 = 0 \cdot \text{in}$$



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Dallas, TX 75223

$$Le_{v_{min}} := Le_{min} + C_2$$

$$Le_{v_{min}} = 1.25 \cdot in$$

$$Le_{v_{max}} := \min(6in, 12 \cdot t_{pl})$$

$$Le_{v_{max}} = 6.000 \cdot in$$

RESULT = Lev > Lev.min & Lev < Lev.max, OK

Horizontal Edge Distance,

$$Le_{h_{pl}} = 1.5 \cdot in$$

$$Le_{h_{bmw}} = 1.5 \cdot in$$

$$Le_{min} = 1.25 \cdot in$$

$$Le_{h_{minpl}} = 1.375 \cdot in$$

$$Le_{h_{minbm}} = 1.25 \cdot in$$

$$Le_{h_{maxpl}} := \min(6in, 12 \cdot t_{pl})$$

$$Le_{h_{maxpl}} = 6.000 \cdot in$$

$$Le_{h_{maxbm}} := \min(6in, 12 \cdot t_{w_{bm}})$$

$$Le_{h_{maxbm}} = 4.980 \cdot in$$

RESULT = Leh > Leh.min & Leh < Leh.max, OK

D. SHEAR PLATE CHECK

1. Check for Maximum Shear Plate Thickness

(AISC 13th Ed. Manual Part 10, page 10-103)

Exceptions for $n_v = 1$ and $n_v = 2$

$$t_{pl} \leq \frac{db}{2} + \frac{1}{16}$$

$$t_{w_{bm}} \leq \frac{db}{2} + \frac{1}{16}$$

$$Le_{h_{pl}} \geq 2 \cdot db_{pl}$$

$$Le_{h_{bmw}} \geq 2 \cdot db_{pl}$$

RESULT = Check maximum thickness of plate



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Coefficient for Eccentrically Loaded Bolts

(AISC 13th Ed. Manual Part 7, page 7-19)

$$C' = 38.669 \cdot \text{in}$$

Area of Bolts

$$A_b := \frac{\pi \cdot d_b^2}{4}$$

$$A_b = 0.785 \cdot \text{in}^2$$

Length of Plate

$$L_{pl} := (nr - 1) \cdot s + 2 \cdot Lev$$

$$L_{pl} = 15 \cdot \text{in}$$

Maximum Thickness

$$t_{pl_{max}} := \frac{6 \cdot (F_{nv1} \cdot A_b \cdot C')}{0.9 \cdot F_{Y_{pl}} \cdot L_{pl}^2}$$

$$t_{pl_{max}} = 0.691 \cdot \text{in}$$

$$t_{pl} = 0.75 \cdot \text{in}$$

RESULT = Use the value of the maximum thickness of plate

Governing Shear Plate Thickness,

$$t_{pl_g} := \begin{cases} \text{if Case}_{pl} = 1 \\ \begin{cases} t_{pl} & \text{if } t_{pl} < t_{pl_{max}} \\ t_{pl} & \text{if } t_{pl} = t_{pl_{max}} \\ \text{Floor}\left(t_{pl_{max}}, \frac{1}{16} \text{ in}\right) & \text{otherwise} \end{cases} \\ t_{pl} & \text{otherwise} \end{cases}$$

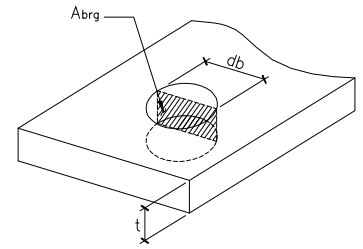
$$t_{pl_g} = \frac{11}{16} \cdot \text{in}$$



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2. Bolt Bearing Capacity of Shear Plate

(AISC 13th Ed. Specifications Chapter J, Section J3.10, page 16.1-111)



Bearing Area,

$$A_{brg_{pl}} := d_b \cdot t_{pl_g}$$

$$A_{brg_{pl}} = 0.687 \cdot \text{in}^2$$

Allowable Bearing Strength using edge distance, (J3-6a, J3-6c)

$$F_{be} := F_{u_{pl}} \cdot \begin{cases} \min[1.0 \cdot (L_{ev} - 0.5hd_{plv}) \cdot t_{pl_g}, 2.0 \cdot A_{brg_{pl}}] & \text{if } hd_{plh} \geq hd_{1s} \\ \min[1.2 \cdot (L_{ev} - 0.5hd_{plv}) \cdot t_{pl_g}, 2.4 \cdot A_{brg_{pl}}] & \text{otherwise} \end{cases}$$

$$F_{be} = 44.859 \cdot \text{kips}$$

Allowable Bearing Strength using bolt spacing, (J3-6a, J3-6c)

$$F_{bs} := F_{u_{pl}} \cdot \begin{cases} \min[1.0 \cdot (s - hd_{plv}) \cdot t_{pl_g}, 2.0 \cdot A_{brg_{pl}}] & \text{if } hd_{plh} \geq hd_{1s} \\ \min[1.2 \cdot (s - hd_{plv}) \cdot t_{pl_g}, 2.4 \cdot A_{brg_{pl}}] & \text{otherwise} \end{cases}$$

$$F_{bs} = 89.719 \cdot \text{kips}$$

Bolt Bearing Capacity,

$$R_{brg_{pl}} := \Lambda_{brg} \cdot \frac{C}{nr} [F_{be} + F_{bs} \cdot (nr - 1)]$$

$$R_{brg_{pl}} = 294.419 \cdot \text{kips}$$

$$V = 80.689 \cdot \text{kips}$$

RESULT = Bearing Capacity > Force Applied, OK

3. Shear Yielding Capacity of Shear Plate

(AISC 13th Ed, Specifications Chapter J, Section J4.2, page 16.1-112)

Length of Plate,

$$L_{pl} := (nr - 1) s + 2L_{ev}$$

$$L_{pl} = 15 \cdot \text{in}$$



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Check if Length of Plate is acceptable,

(AISC 13th Ed, Manual Part 10, page 10-104)

Length := $\begin{cases} \text{"Plate Length is OK per AISC Requirements"} & \text{if } L_{pl} \geq 0.5(d_{bm} - 2k_{bm}) \\ \text{"Increase Plate Length per AISC Requirements"} & \text{otherwise} \end{cases}$

Length = "Plate Length is OK per AISC Requirements"

Gross Shear Capacity,

$$R_{vy_{pl}} := \Lambda_{vy} \cdot 0.6 \cdot F_{y_{pl}} \cdot t_{pl_g} \cdot L_{pl} \quad (J4-3)$$

$$R_{vy_{pl}} = 148.5 \cdot \text{kips} \quad V = 80.689 \cdot \text{kips}$$

RESULT = Shear Yielding Capacity > Force Applied, OK

4. Shear Rupture Capacity of Shear Plate

(AISC 13th Ed, Specifications Chapter J, Section J4.2, page 16.1-112)

Net Area,

$$A_{nv} := (L_{pl} - n_r \cdot h_{d_{plv}}) \cdot t_{pl_g}$$

$$A_{nv} = 6.445 \cdot \text{in}^2$$

Shear Rupture Capacity,

$$R_{vr_{pl}} := \Lambda_{vr} \cdot 0.6 \cdot F_{u_{pl}} \cdot A_{nv} \quad (J4-4)$$

$$R_{vr_{pl}} = 112.148 \cdot \text{kips} \quad V = 80.689 \cdot \text{kips}$$

RESULT = Shear Rupture Capacity > Force Applied, OK



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5. Block Shear Capacity of Shear Plate

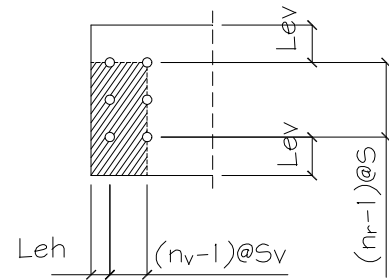
(AISC 13th Ed. Specifications Chapter J, Section J4.3, pages 16.1-112 to 16.1-113)

Reduction Factor, $U_{bs} := \begin{cases} 1.0 & \text{if } n_v = 1 \\ 0.5 & \text{if } n_v > 1 \end{cases}$ (tension stress is uniform)
 (tension stress is non-uniform)
 $U_{bs} = 0.5$

Gross Shear Area

$$A_{gv} := [(n_r - 1) \cdot s + Lev] \cdot t_{pl_g}$$

$$A_{gv} = 9.281 \cdot \text{in}^2$$



Net Tension Area

$$A_{nt} := [Leh + (n_v - 1) \cdot s_v - (n_v - 0.5) \cdot h_{d_{plh}}] \cdot t_{pl_g}$$

$$A_{nt} = 1.676 \cdot \text{in}^2$$

Net Shear Area

$$A_{nv} := [(n_r - 1) \cdot s + Lev - (n_r - 0.5) \cdot h_{d_{plv}}] \cdot t_{pl_g}$$

$$A_{nv} = 5.801 \cdot \text{in}^2$$

Block Shear Capacity of Plate, (J4-5)

$$R_{bs_{pl}} := \Lambda_{bs} \min(0.6 F_{u_{pl}} \cdot A_{nv} + U_{bs} \cdot F_{u_{pl}} \cdot A_{nt}, 0.6 \cdot F_{y_{pl}} \cdot A_{gv} + U_{bs} \cdot F_{u_{pl}} \cdot A_{nt})$$

$$R_{bs_{pl}} = 124.536 \cdot \text{kips}$$

$$V = 80.689 \cdot \text{kips}$$

RESULT = Block Shear Capacity > Force Applied, OK



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Dallas, TX 75223

6. Local Buckling Capacity of Shear Plate

(AISC 13th Ed., Manual Part 9, page 9-8 to 9-9)

Distance of bolt line to support,

$$a_b := \text{gap} + \text{Leh}_{bm}$$

$$a_b = 2 \cdot \text{in}$$

Coefficient,

$$\lambda := \frac{L_{pl} \cdot \sqrt{F_{Y_{pl}}}}{10 \cdot t_{pl_g} \cdot \sqrt{475 + 280 \left(\frac{L_{pl}}{a_b} \right)^2}} \cdot \left(\frac{1}{\sqrt{\text{ksi}}} \right)$$

$$\lambda = 0.103$$

$$Q := \begin{cases} 1 & \text{if } \lambda \leq 0.7 \\ 1.34 - 0.486 \cdot \lambda & \text{if } 0.7 < \lambda \leq 1.41 \\ \frac{1.30}{\lambda^2} & \text{otherwise} \end{cases}$$

$$Q = 1$$

Allowable Buckling Stress,

$$F_{cr} := F_{Y_{pl}} \cdot Q$$

$$F_{cr} = 36 \cdot \text{ksi}$$

Gross Plastic Section Modulus,

$$Z_{x_{pl}} := \left(\frac{t_{pl_g} \cdot L_{pl}^2}{4} \right)$$

$$Z_{x_{pl}} = 38.672 \cdot \text{in}^3$$



5404 Gurley Avenue
Dallas, TX 75223

Eccentricity,

$$e_{pl} := a_b$$

$$e_{pl} = 2 \cdot \text{in}$$

Buckling Capacity,

$$Rbc_{pl} := \Lambda_b \cdot \frac{F_{cr} \cdot Z_{x_{pl}}}{e_{pl}}$$

$$Rbc_{pl} = 416.823 \cdot \text{kips}$$

$$V = 80.689 \cdot \text{kips}$$

RESULT = Local Buckling Capacity of plate > Applied Force, OK

7. Flexural Yielding Capacity with von-Mises shear reduction

(AISC 13th Ed., Manual Part 10, page 10-103/Muir, Larry and Hewitt, Christopher, "Design of Unstiffened Extended Single-Plate Shear Connections", Engineering Journal, 2nd Quarter 2009, page 69.)

Flexural Capacity,

$$Rfc_{pl} := \frac{\Lambda_b \cdot F_{Y_{pl}} \cdot L_{pl} \cdot t_{pl_g}}{\sqrt{2.25 + 16 \cdot \left(\frac{e_{pl}}{L_{pl}}\right)^2}}$$

$$Rfc_{pl} = 139.64 \cdot \text{kips}$$

$$V = 80.689 \cdot \text{kips}$$

RESULT = This limit state is not applicable.

8. Flexural Rupture Capacity

(AISC 13th Ed., Steel Construction Manual Design Examples page IIA-84)

Net Plastic Section Modulus,

$$Z_{net_{pl}} := \begin{cases} \left[\frac{t_{pl} \cdot L_{pl}^2}{4} - \frac{hd_{plv} \cdot s \cdot t_{pl} \cdot (nr^2 - 1)}{4} - \frac{t_{pl} \cdot (hd_{plv})^2}{4} \right] & \text{if } \text{mod}(nr, 2) > 0 \\ \frac{t_{pl} \cdot L_{pl}^2}{4} - \frac{hd_{plv} \cdot nr^2 \cdot s \cdot t_{pl}}{4} & \text{if } \text{mod}(nr, 2) = 0 \end{cases}$$



5404 Gurley Avenue
Dallas, TX 75223

$$Z_{net,pl} = 26.763 \cdot \text{in}^3$$

Flexural Rupture Capacity,

(AISC 13th Ed., Manual Part 15, page 15-4)

$$R_{fr,pl} := \frac{\Lambda_{fr} \cdot F_{u,pl} \cdot Z_{net,pl}}{e_{pl}}$$

$$R_{fr,pl} = 388.059 \cdot \text{kips}$$

$$V = 80.689 \cdot \text{kips}$$

RESULT = This limit state is not applicable.

9. Interaction of Shear Yielding, Shear Buckling, and Flexural Yielding of Plate

(AISC 14th Ed. Manual Part 10, page 10-104 to 10-105)

From AISC Manual Equation 10-5,

$$\left(\frac{V_r}{V_c} \right)^2 + \left(\frac{M_r}{M_c} \right)^2 \leq 1.0$$

$$e_{pl} := \text{gap} + L_{eh_{bmw}} + 0.5(nv - 1) \cdot sv$$

$$V_r := V$$

$$V_r = 80.689 \cdot \text{kips}$$

$$M_r := V_r \cdot e_{pl}$$

$$M_r = 282.41 \cdot \text{kips} \cdot \text{in}$$

Shear yielding,

$$V_c := \Lambda_{vy} \cdot 0.6 \cdot F_{y,pl} \cdot t_{pl_g} \cdot L_{pl}$$

$$V_c = 148.5 \cdot \text{kips}$$



5404 Gurley Avenue
Dallas, TX 75223

Flexural yielding,

$$M_c := \Lambda_b \cdot F_{Y_{pl}} \cdot Z_{x_{pl}}$$

$$M_c = 833.645 \cdot \text{kips} \cdot \text{in}$$

Interaction,

$$\left(\frac{V_r}{V_c} \right)^2 + \left(\frac{M_r}{M_c} \right)^2 = 0.41$$

RESULT = Interaction < 1.0, OK

E. SHEAR PLATE TO COLUMN CHECK

1. Rupture Strength at Weld for Column

Rupture Strength at Weld,

$$R_{v_{col}} := \Lambda_{v_r} \cdot 0.6 \cdot F_{u_{col}} \cdot t_{f_{col}} \cdot 2 \cdot L_{pl}$$

$$R_{v_{col}} = 842.4 \cdot \text{kips}$$

$$V_{bm} = 80.689 \cdot \text{kips}$$

RESULT = Girder Web Capacity > Force Applied, OK.

F. COLUMN LOCAL CHECKS

1. Flange Local Bending

(AISC 14th Ed. Chapter J, Specifications Section J10.1, page 16.1-133)

Flange Force,

$$F_f = 210.376 \cdot \text{kips}$$

Distance of Force to Column End,

$$D_{e_{col}} := 36 \text{ in}$$

Local Bending Capacity,

$$R_{fb} := \begin{cases} \Lambda_{fb} \cdot 6.25 \cdot t_{f_{col}}^2 \cdot F_{Y_{col}} & \text{if } D_{e_{col}} \geq 10 \cdot t_{f_{col}} \\ 0.5 \cdot \Lambda_{fb} \cdot 6.25 \cdot t_{f_{col}}^2 \cdot F_{Y_{col}} & \text{otherwise} \end{cases} \quad (\text{J10-1})$$

$$R_{fb} = 388.024 \cdot \text{kips}$$

$$F_f = 210.376 \cdot \text{kips}$$

RESULT = Local Flange Bending Capacity > Force Applied, OK



5404 Gurley Avenue
Dallas, TX 75223

2. Web Local Yielding

(AISC 14th Ed. Specifications, Chapter J, Section J10.2, page 16.1-134)

Bearing Length,

$$N := t_{f_{bm}}$$

$$N = 0.695 \cdot \text{in}$$

Web Yielding capacity,

$$R_{wy} := \Lambda_{wy} \left[\begin{array}{l} F_{Y_{col}} \cdot t_{w_{col}} \cdot (N + 5 \cdot k_{des_{col}}) \quad \text{if } D_{e_{col}} > d_{col} \\ F_{Y_{col}} \cdot t_{w_{col}} \cdot (N + 2.5 \cdot k_{des_{col}}) \quad \text{otherwise} \end{array} \right] \quad \text{(J10-2)}$$

$$\text{(J10-3)}$$

$$R_{wy} = 323.218 \cdot \text{kips}$$

$$F_f = 210.376 \cdot \text{kips}$$

RESULT = Web Yielding Capacity > Force Applied, OK

3. Column Web Crippling

(AISC 14th Ed. Specifications, Chapter J, Section J10.3, pages 16.1-134 to 16.1-135)

Web Crippling capacity,

$$E_{sq} := \sqrt{\frac{E \cdot F_{Y_{col}} \cdot t_{f_{col}}}{t_{w_{col}}}}$$

$$N_1 := 1 + 3 \cdot \left(\frac{N}{d_{col}} \right) \cdot \left(\frac{t_{w_{col}}}{t_{f_{col}}} \right)^{1.5}$$

$$N_2 := 1 + \left(\frac{4N}{d_{col}} - 0.2 \right) \cdot \left(\frac{t_{w_{col}}}{t_{f_{col}}} \right)^{1.5}$$

$$R_{wc} := \Lambda_{cr} \left| \begin{array}{l} 0.8 t_{w_{col}}^2 \cdot N_1 \cdot E_{sq} \quad \text{if } D_{e_{col}} \geq \frac{d_{col}}{2} \end{array} \right. \quad \text{(J10-4)}$$

$$\left. \begin{array}{l} 0.4 t_{w_{col}}^2 \cdot N_1 \cdot E_{sq} \quad \text{if } D_{e_{col}} < \frac{d_{col}}{2} \wedge \frac{N}{d_{col}} \leq 0.2 \end{array} \right| \quad \text{(J10-5a)}$$

$$\left. \begin{array}{l} 0.4 t_{w_{col}}^2 \cdot N_2 \cdot E_{sq} \quad \text{if } D_{e_{col}} < \frac{d_{col}}{2} \wedge \frac{N}{d_{col}} > 0.2 \end{array} \right| \quad \text{(J10-5b)}$$

$$R_{wc} = 517.019 \cdot \text{kips}$$

$$F_f = 210.376 \cdot \text{kips}$$

RESULT = Web Crippling Capacity > Force Applied, OK



5404 Gurley Avenue
Dallas, TX 75223

4. Web Panel Zone Shear

(AISC 14th Ed, Chapter J, Specifications Section J10.6, page 16.1-136 to 137)

Force Acting on the Web Panel Zone,

$$V_{PZ} := \min\left(\frac{M_{bm}}{d_{bm} - t_{f_{bm}}}, \frac{2\Lambda_b \cdot F_{y_{col}} \cdot Z_{x_{col}}}{d_{bm} - t_{f_{bm}}}\right) - V_s$$

$$V_{PZ} = 210.376 \cdot \text{kips}$$

Column Strength,

$$P_c := \begin{cases} F_{y_{col}} \cdot A_{g_{col}} & \text{if Code} = \text{"LRFD"} \\ 0.60 \cdot F_{y_{col}} \cdot A_{g_{col}} & \text{if Code} = \text{"ASD"} \end{cases}$$

$$P_c = 1704 \cdot \text{kips}$$

Web Panel Zone Shear Capacity,

$$R_{vz_{col}} := \begin{cases} \Lambda_v \cdot 0.6 \cdot F_{y_{col}} \cdot d_{col} \cdot t_{w_{col}} & \text{if } P_{u_{col}} \leq 0.40 \cdot P_c & \text{(J10-9)} \\ \Lambda_v \cdot 0.6 \cdot F_{y_{col}} \cdot d_{col} \cdot t_{w_{col}} \cdot \left(1.4 - \frac{P_{u_{col}}}{P_c}\right) & \text{otherwise} & \text{(J10-10)} \end{cases}$$

$$R_{vz_{col}} = 247.814 \cdot \text{kips}$$

$$V_{PZ} = 210.376 \cdot \text{kips}$$

RESULT : Web Panel Zone Shear Capacity > Force Applied, OK

5. Shear Buckling of Column Web

(AISC 14th Ed, Chapter G, Section G2.1, page 16.1-67 to 16.1-69)

Minimum Thickness of Column Web based on shear buckling,

$$t_{w_{colm}} := \frac{d_{col} - 2 \cdot k_{des_{col}}}{2.24} \cdot \sqrt{\frac{F_{y_{col}}}{E}} \quad \text{(G2-1)}$$

$$t_{w_{colm}} = 0.212 \cdot \text{in}$$

$$t_{w_{col}} = 0.89 \cdot \text{in}$$

$$h := d_{col} - 2k_{des_{col}}$$

$$h_{tw} := \frac{h}{t_{w_{col}}}$$



5404 Gurley Avenue
Dallas, TX 75223

$$a := \begin{cases} 0 \text{ in} & \text{if } h_{tw} < 260 \\ \min \left[3 \cdot h, \left(\frac{260}{h} \right)^2 \cdot h \right] & \text{otherwise} \end{cases}$$

$$a = 0 \cdot \text{in}$$

$$kv := \begin{cases} 5 & \text{if } h_{tw} \leq 260 \\ 5 + \frac{5}{\left(\frac{a}{h} \right)^2} & \text{otherwise} \end{cases}$$

$$kv = 5$$

$$C_v := \begin{cases} 1 & \text{if } \frac{h}{t_{w_{col}}} \leq 1.1 \cdot \sqrt{\frac{kv \cdot E}{F_{y_{col}}}} \\ \frac{1.1 \cdot \sqrt{\frac{kv \cdot E}{F_{y_{col}}}}}{\frac{h}{t_{w_{col}}}} & \text{if } 1.1 \cdot \sqrt{\frac{kv \cdot E}{F_{y_{col}}}} < \frac{h}{t_{w_{col}}} \leq 1.37 \cdot \sqrt{\frac{kv \cdot E}{F_{y_{col}}}} \\ \frac{1.51 \cdot E \cdot kv}{\left(\frac{h}{t_{w_{col}}} \right)^2 F_{y_{col}}} & \text{if } 1.37 \cdot \sqrt{\frac{kv \cdot E}{F_{y_{col}}}} < \frac{h}{t_{w_{col}}} \end{cases}$$

$$C_v = 1$$

$$\Lambda_{v_{col}} := \begin{cases} \Lambda_{vy} & \text{if } \frac{h}{t_{w_{col}}} \leq 2.24 \cdot \sqrt{\frac{E}{F_{y_{col}}}} \\ \Lambda_v & \text{otherwise} \end{cases}$$

$$\Lambda_{v_{col}} = 0.667$$

Shear Buckling Capacity,

$$R_{v_{col}} := \Lambda_{v_{col}} \cdot 0.6 \cdot F_{y_{col}} \cdot C_v \cdot t_{w_{col}} \cdot d_{col}$$

$$R_{v_{col}} = 275.9 \cdot \text{kips}$$

$$V_{pz} = 210.376 \cdot \text{kips}$$

RESULT = Shear Buckling will not control, OK



5404 Gurley Avenue
Dallas, TX 75223

G. REINFORCEMENT DESIGN FORCES

1. Required Strength for Doubler Plate

$$V_{u_{dp}} := \begin{cases} \max(V_{pz} - \min(Rv_{z_{col}}, Rv_{col}), 0 \text{ kips}) & \text{if } tw_{col} < tw_{colm} \\ \max(V_{pz} - Rv_{z_{col}}, 0 \text{ kips}) & \text{otherwise} \end{cases}$$

$$V_{u_{dp}} = 0 \cdot \text{kips}$$

2. Stiffener Plate Design Force

Stiffener Plate Design Force,

$$F_{st_t} := \begin{cases} \max(F_f - \min(R_{wy}, R_{fb}), 0 \text{ kips}) & \text{if } L_{wf} \geq 0.15 \cdot bf_{col} \\ \max(F_f - R_{wy}, 0 \text{ kips}) & \text{otherwise} \end{cases}$$

$$F_{st_t} = 0 \cdot \text{kips}$$

$$F_{st_c} := \max(F_f - \min(R_{wy}, R_{wc}), 0 \text{ kips})$$

$$F_{st_c} = 0 \cdot \text{kips}$$

$$F_{st} := \max(F_{st_t}, F_{st_c})$$

$$F_{st} = 0 \cdot \text{kips}$$

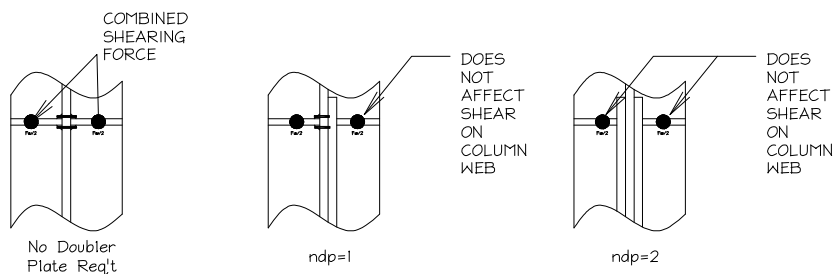
Design Shear Force @ Column Web,

$$F_{st_w} := F_{st}$$

$$F_{st_w} = 0 \cdot \text{kips}$$

3. Column Web Thickness Check Due to Forces From Stiffener Plates

(Steel Design Guide Series 13, Chapter 4, Section 4.4.2, page 30)





5404 Gurley Avenue
Dallas, TX 75223

$$tw_{col_req1} := \frac{F_{st_w}}{\Lambda_{vy} \cdot 0.6 \cdot F_{Y_{col}} \cdot (d_{col} - 2 \cdot k_{col}) \cdot 4}$$

$$tw_{col_req1} = 0 \cdot in$$

$$tw_{col_req2} := \frac{F_{st_w}}{\Lambda_{vy} \cdot 0.6 \cdot F_{Y_{col}} \cdot d_{col} \cdot 2}$$

$$tw_{col_req2} = 0 \cdot in$$

$$tw_{col_req3} := \frac{F_{st_w}}{\Lambda_{vy} \cdot 0.6 \cdot F_{Y_{col}} \cdot (d_{col} - 2 \cdot k_{col}) \cdot 2}$$

$$tw_{col_req3} = 0 \cdot in$$

$$tw_{col_req4} := \frac{F_{st_w}}{\Lambda_{vy} \cdot 0.6 \cdot F_{Y_{col}} \cdot d_{col}}$$

$$tw_{col_req4} = 0 \cdot in$$

Required Thickness of Column Web,

$$tw_{col_req} := \begin{cases} \max(tw_{col_req3}, tw_{col_req4}) & \text{if } Vu_{dp} = 0 \\ \text{otherwise} \\ \begin{cases} \max(tw_{col_req1}, tw_{col_req2}) & \text{if } ndp = 1 \\ 0 & \text{otherwise} \end{cases} \end{cases}$$

$$tw_{col_req} = 0 \cdot in$$

$$tw_{col} = 0.89 \cdot in$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required.

H. DOUBLER PLATE DESIGN

1. Required Doubler Plate Thickness

Thickness of Doubler Plate,

$$tdp := \begin{cases} 0 \cdot in & \text{if } Vu_{dp} = 0 \text{ kips} \\ tdp & \text{otherwise} \end{cases}$$

$$tdp = 0 \cdot in$$



5404 Gurley Avenue
Dallas, TX 75223

Based on Shear Buckling of Column Web,

$$tdp_{req1} := \begin{cases} \max\left(\frac{tw_{colm} - tw_{col}}{ndp}, 0 \text{ in}\right) & \text{if } ndp \geq 1 \\ 0 & \text{otherwise} \end{cases}$$

$$tdp_{req1} = 0 \cdot \text{in}$$

Based on Shear Yielding of Doubler Plate,

$$tdp_{req2} := \frac{Vu_{dp}}{\Lambda_{vy} \cdot 0.6 \cdot Fy_{dp} \cdot d_{col} \cdot ndp}$$

$$tdp_{req2} = 0 \cdot \text{in}$$

Based on Shear Buckling of Doubler Plate,

$$tdp_{req3} := \frac{\left(d_{col} - 2 \cdot kdes_{col}\right)}{\text{in}} \cdot \sqrt{\frac{Fy_{dp}}{\text{ksi}}} \cdot \text{in}$$

$$tdp_{req3} = 0.164 \cdot \text{in}$$

Due to Forces at Stiffener Plate,

$$tdp_{req4} := \frac{Fst_w}{\Lambda_{vy} \cdot 0.6 \cdot Fy_{dp} \cdot (Lst_{giv} - 2clip) \cdot 4}$$

$$tdp_{req4} = 0 \cdot \text{in}$$

$$tdp_{req5} := \frac{Fst_w}{\Lambda_{vy} \cdot 0.6 \cdot Fy_{dp} \cdot d_{col} \cdot 2}$$

$$tdp_{req5} = 0 \cdot \text{in}$$

Required Thickness of Doubler Plate,

$$tdp_{req} := \max(tdp_{req1}, tdp_{req2}, tdp_{req3}, tdp_{req4}, tdp_{req5})$$

$$tdp_{req} = 0.164 \cdot \text{in}$$

$$tdp = 0 \cdot \text{in}$$

RESULT = NOT APPLICABLE, Doubler Plate Not Required.



5404 Gurley Avenue
Dallas, TX 75223

2. Weld Check for Each Doubler Plate Connection to Column Flange

a. Doubler Plate to Column Flange Connection Using Fillet Weld

Minimum Thickness of Doubler Plate for Fillet Welding,

$$tdp_{minw} := k_{col} - tf_{col}$$

$$tdp_{minw} = 1.31 \cdot in \qquad tdp = 0 \cdot in$$

RESULT = NOT APPLICABLE, Doubler Plate Not Required.

No. of Weld side, $n_{ws} := 1$

Minimum weld size,

(AISC 14th Ed, Chapter J, Specifications Section J2.2b, Table J2.4)

$$w_{min} = 0 \cdot in \qquad w_2 = \frac{1}{4} \cdot in$$

RESULT = NOT APPLICABLE, Doubler Plate Not Required.

Shear Strength,

For Column:

$$Rv_{col} := \Lambda_{vR} \cdot 0.6 \cdot Fu_{col} \cdot tf_{col} \cdot n_{ws}$$

$$Rv_{col} = 28.08 \cdot \frac{\text{kips}}{\text{in}}$$

For Doubler Plate:

$$Rv_{dp} := \Lambda_{vR} \cdot 0.6 \cdot Fu_{dp} \cdot tdp$$

$$Rv_{dp} = 0 \cdot \frac{\text{kips}}{\text{in}}$$

For Weld:

$$Rv_w := \Lambda_{vW} \cdot 0.6 \cdot Fu_w \cdot \sin(45\text{deg}) \cdot n_{ws}$$

$$Rv_w = 14.849 \cdot \text{ksi}$$

Maximum effective weld size,

$$w_{eff} := \frac{\min(Rv_{col}, Rv_{dp})}{Rv_w}$$

$$w_{eff} = 0 \cdot in$$



5404 Gurley Avenue
Dallas, TX 75223

Length of Weld,

$$L_{w_{dp}} := L_{dp}$$

Weld Capacity,

$$R_{w_{dp}} := \Lambda_{vw} \cdot 0.6 \cdot F_{u_w} \cdot \sin(45 \text{ deg}) \cdot n_{ws} \cdot \min(w_2, w_{eff}) \cdot L_{w_{dp}}$$

$$R_{w_{dp}} = 0 \cdot \text{kips}$$

$$V_{u_{dp}} = 0 \cdot \text{kips}$$

RESULT = NOT APPLICABLE, Doubler Plate Not Required.

b. Doubler Plate to Column Flange Connection Using Complete Pen

Complete Penetration Groove Weld Capacity,

$$R_{w_{cps}} := \Lambda_{vy} \cdot \min(F_{y_{col}}, F_{y_{dp}}) \cdot 0.60 \cdot L_{dp} \cdot t_{dp} \cdot n_{dp}$$

$$R_{w_{cps}} = 0 \cdot \text{kips}$$

$$V_{u_{dp}} = 0 \cdot \text{kips}$$

RESULT = NOT APPLICABLE, Doubler Plate Not Required.

I. STIFFENER PLATE DESIGN

1. Width of Stiffeners

Maximum Width of Stiffener Plates

$$b_{st_{max}} := \text{Floor} \left[0.5 \cdot (b_{f_{col}} - t_{w_{col}}) - t_{dp}, \frac{1}{4} \text{ in} \right]$$

$$b_{st_{max}} = 7.25 \cdot \text{in}$$

Minimum Width of Stiffener Plates

(AISC 14th Ed, Specifications Chapter J, Section J10.8, page 16.1-138)

$$b_{st_{min}} := \frac{L_{wf}}{3} - \left(\frac{t_{w_{col}}}{2} + t_{dp} \right)$$

$$b_{st_{min}} = 2.075 \cdot \text{in}$$

Width of Stiffener Plates

$$b_{st} := \min \left(\text{Floor} \left(\max(b_{st_{min}}, b_{st_{giv}}), \frac{1}{4} \text{ in} \right), b_{st_{max}} \right)$$

$$b_{st} = 7.25 \cdot \text{in}$$



5404 Gurley Avenue
Dallas, TX 75223

2. Length of Stiffeners

Minimum Length of Stiffener Plates,

(Steel Design Guide Series 13, Chapter 4, Section 4.3.3, page 24)

$$Lst_{min} := \frac{d_{col}}{2}$$

$$Lst_{min} = 7.75 \cdot in$$

Maximum Length of Stiffener Plates

$$Lst_{max} := \text{Floor} \left(d_{col} - 2t_{f_{col}}, \frac{1}{4} in \right)$$

$$Lst_{max} = 12.5 \cdot in$$

Length of Stiffener Plates

$$Lst := \min \left(\text{Floor} \left(\max(Lst_{min}, Lst_{giv}), \frac{1}{4} in \right), Lst_{max} \right)$$

$$Lst = 12.5 \cdot in$$

3. Thickness of Stiffeners

Thickness of Stiffener Plate,

$$tst = 1 \cdot in$$

Minimum Thickness of Stiffener Plate,

(AISC Specifications 14th Ed, Chapter J, Section J10.8, page 16.1-138)

(Steel Design Guide Series 13, Chapter 4, Section 4.3.2, page 23)

$$tst_{min} := \max \left(\frac{t_{f_{bm}}}{2}, \frac{bst}{16} \right)$$

$$tst_{min} = 0.453 \cdot in$$

$$tst = 1 \cdot in$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

4. Tension Capacity of Stiffener Plate

(AISC 14th Ed. Specifications, Chapter J, Section J4.1, page 16.1-128)

Tension Capacity,

$$Rty_{st} := \Lambda_{ty} \cdot Fy_{st} \cdot 2 \cdot (bst - clip) \cdot tst$$

$$Rty_{st} = 374.251 \cdot kips$$

$$Fst_t = 0 \cdot kips$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required



5404 Gurley Avenue
Dallas, TX 75223

5. Bearing Capacity of Stiffener Plate

(AISC 14th Ed. Chapter J, Specifications Section J7, page 16.1-131)

Bearing Capacity,

$$R_{cb_{st}} := 1.8 \Lambda_{brg} \cdot F_{y_{st}} \cdot 2 \cdot (bst - clip) \cdot tst$$

$$R_{cb_{st}} = 562.5 \cdot \text{kips}$$

$$F_{st_c} = 0 \cdot \text{kips}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

6. Shear Yielding Capacity of Stiffener Plate

(AISC 14th Ed. Specifications, Chapter J, Section J4.2, page 16.1-129)

Shear Yielding,

$$R_{vy_{st}} := \Lambda_{vy} \cdot 0.6 \cdot F_{y_{st}} \cdot tst \cdot 2 \cdot (Lst - 2clip)$$

$$R_{vy_{st}} = 420 \cdot \text{kips}$$

$$F_{st_w} = 0 \cdot \text{kips}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

7. Weld Check for Stiffener Plate to Column Flange

a. Forces Acting on the Connection

$$F_{st} = 0 \cdot \text{kips}$$

b. Stiffener Plate to Column Flange Connection Using Fillet Weld

No. of Weld side, $n_{ws} := 2$

Minimum weld size,

(AISC 14th Ed, Chapter J, Specifications Section J2.2b, Table J2.4)

$$w_{min} = \frac{5}{16} \cdot \text{in}$$

$$w_4 = \frac{3}{4} \cdot \text{in}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

Shear Strength,

For Column:

$$R_{v_{col}} := \Lambda_{vr} \cdot 0.6 \cdot F_{u_{col}} \cdot t_{f_{col}} \cdot n_{ws}$$

$$R_{v_{col}} = 56.16 \cdot \frac{\text{kips}}{\text{in}}$$



5404 Gurley Avenue
Dallas, TX 75223

For Stiffener Plate:

$$R_{v_{st}} := \Lambda_{tr} \cdot F_{u_{st}} \cdot t_{st}$$

$$R_{v_{st}} = 32.5 \cdot \frac{\text{kips}}{\text{in}}$$

For Weld:

$$R_{v_w} := \Lambda_{vw} \cdot 1.5 \cdot 0.6 \cdot F_{u_w} \cdot \sin(45\text{deg}) \cdot n_{ws}$$

$$R_{v_w} = 44.548 \cdot \text{ksi}$$

Maximum effective weld size,

$$w_{eff} := \frac{\min(R_{v_{col}}, R_{v_{st}})}{R_{v_w}}$$

$$w_{eff} = 0.73 \cdot \text{in}$$

Length of Weld,

$$L_{w_f} := \max(\text{bst} - \text{clip}, 0)$$

$$L_{w_f} = 6.25 \cdot \text{in}$$

Weld Capacity,

$$R_{w_f} := \Lambda_{vw} \cdot 1.5 \cdot 0.6 \cdot F_{u_w} \cdot \sin(45\text{deg}) \cdot n_{ws} \cdot \min(w_4, w_{eff}) \cdot L_{w_f} \cdot n_{st}$$

$$R_{w_f} = 406.25 \cdot \text{kips}$$

$$F_{st} = 0 \cdot \text{kips}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

c. Stiffener Plate to Column Flange Connection Using Partial Pen

Root Face,

$$f := \frac{1}{8} \text{in}$$

End Preparation

$$t_{fp_s} := t_{st} - f$$

$$t_{fp_s} = \frac{7}{8} \cdot \text{in}$$



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Dallas, TX 75223

Effective Weld Thickness

$$t_{fp_E} := t_{fp_S} - 0$$

$$t_{fp_E} = \frac{7}{8} \cdot \text{in}$$

$$t_{fp_{\min}} = \frac{5}{16} \cdot \text{in}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

Partial Penetration Groove Weld Capacity,

$$R_{w_{pps}} := \min(\Lambda_{tr} F_{u_{st}}, \Lambda_{vr} F_{u_{col}} \cdot n_{ws} \cdot 0.6, \Lambda_{twp} F_{u_w} \cdot 0.60) \cdot L_{w_f} \cdot t_{fp_E} \cdot n_{st}$$

$$R_{w_{pps}} = 244.348 \cdot \text{kips}$$

$$F_{st} = 0 \cdot \text{kips}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

d. Stiffener Plate to Column Flange Connection Using Complete Pen

Complete Penetration Groove Weld Capacity,

$$R_{w_{cps}} := \Lambda_{ty} \cdot \min(F_{Y_{col}}, F_{Y_{st}}) \cdot L_{w_f} \cdot t_{st} \cdot n_{st}$$

$$R_{w_{cps}} = 374.251 \cdot \text{kips}$$

$$F_{st} = 0 \cdot \text{kips}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

8. Weld Check for Stiffener Plate to Column Web

a. Force Acting on the Connection

$$F_{st_w} = 0 \cdot \text{kips}$$

b. Stiffener Plate to Column Web Connection Using Fillet Weld

No. of Weld side, $n_{ws} := 2$

Minimum weld size,

(AISC 14th Ed, Chapter J, Specifications Section J2.2b, Table J2.4)

$$w_{\min} = \frac{5}{16} \cdot \text{in}$$

$$w_5 = \frac{3}{4} \cdot \text{in}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required



5404 Gurley Avenue
Dallas, TX 75223

Shear Strength,

For Column:

$$R_{v_{col}} := \Lambda_{v_r} \cdot 0.6 \cdot F_{u_{col}} \cdot \frac{t_{w_{col}}}{2} \cdot n_{ws}$$

$$R_{v_{col}} = 17.355 \cdot \frac{\text{kips}}{\text{in}}$$

For Stiffener Plate:

$$R_{v_{st}} := \Lambda_{v_r} \cdot 0.6 \cdot F_{u_{st}} \cdot t_{st}$$

$$R_{v_{st}} = 19.5 \cdot \frac{\text{kips}}{\text{in}}$$

For Weld:

$$R_{v_w} := \Lambda_{v_w} \cdot 0.6 \cdot F_{u_w} \cdot \sin(45\text{deg}) \cdot n_{ws}$$

$$R_{v_w} = 29.698 \cdot \text{ksi}$$

Maximum effective weld size,

$$w_{eff} := \frac{\min(R_{v_{col}}, R_{v_{st}})}{R_{v_w}}$$

$$w_{eff} = 0.584 \cdot \text{in}$$

Length of weld,

$$L_{w_w} := L_{st} - 2 \cdot \text{clip}$$

$$L_{w_w} = 10.5 \cdot \text{in}$$

Weld Capacity,

$$R_{w_w} := \Lambda_{v_w} \cdot 0.6 \cdot F_{u_w} \cdot \sin(45\text{deg}) \cdot \min(w_{eff}, w_5) \cdot L_{w_w} \cdot n_{ws} \cdot n_{st}$$

$$R_{w_w} = 364.455 \cdot \text{kips}$$

$$F_{st_w} = 0 \cdot \text{kips}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

c. Stiffener Plate to Column Web Connection Using Partial Pen

Root Face,

$$f := \frac{1}{8} \text{in}$$



5404 Gurley Avenue
Dallas, TX 75223

End Preparation

$$t_{fp_S} := t_{st} - f$$

$$t_{fp_S} = \frac{7}{8} \cdot \text{in}$$

Effective Weld Thickness

$$t_{fp_E} := t_{fp_S} - 0$$

$$t_{fp_E} = \frac{7}{8} \cdot \text{in}$$

$$t_{fp_{\min}} = \frac{5}{16} \cdot \text{in}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

Partial Penetration Groove Weld Capacity,

$$R_{w_{pps2}} := \min(\Lambda_{vr} F_{u_{st}}, \Lambda_{vr} F_{u_{col}}, \Lambda_{vwp} F_{u_w}) \cdot 0.6 \cdot L_{w_w} \cdot t_{fp_E} \cdot n_{st}$$

$$R_{w_{pps2}} = 358.312 \cdot \text{kips}$$

$$F_{st_w} = 0 \cdot \text{kips}$$

RESULT = NOT APPLICABLE, Stiffener Plate Not Required

d. Stiffener Plate to Column Web Connection Using Complete Pen

Complete Penetration Groove Weld Capacity,

$$R_{w_{cps2}} := \Lambda_{vy} \cdot \min(F_{y_{col}}, F_{y_{st}}) \cdot 0.60 \cdot L_{w_w} \cdot t_{st} \cdot n_{st}$$

$$R_{w_{cps2}} = 420 \cdot \text{kips}$$

$$F_{st_w} = 0 \cdot \text{kips}$$

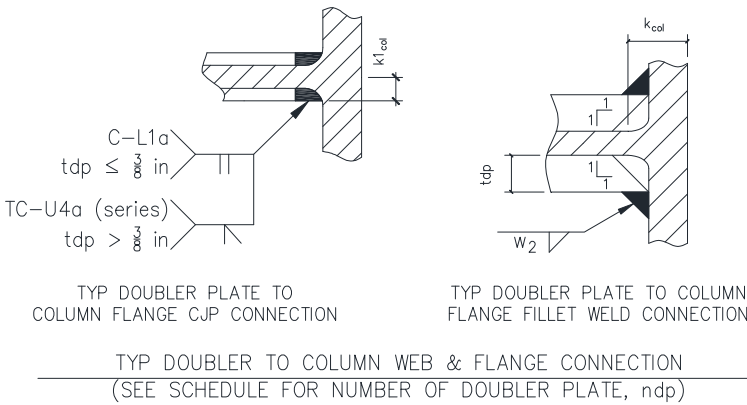
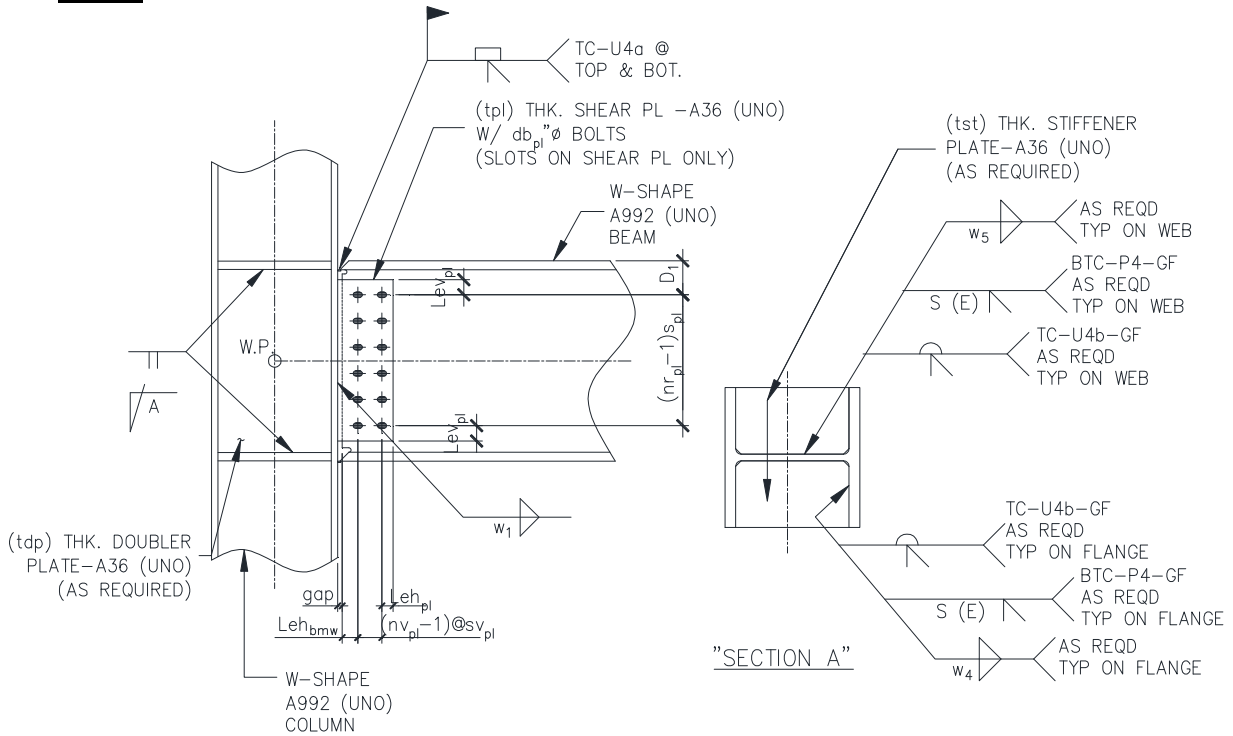
RESULT = NOT APPLICABLE, Stiffener Plate Not Required



5404 Gurley Avenue
Dallas, TX 75223

III. DETAILS

A. SKETCH



$S = T - 1/8"$
 $E = \begin{cases} S - 1/8" & \text{if Field Welded } (\frac{3}{8}" \text{ MIN}) \\ S & \text{if Shop Welded } (\frac{1}{4}" \text{ MIN.}) \end{cases}$
 (T = thickness of connecting material)

PARTIAL PENETRATION GROOVE WELD
DETAIL (S & E)



NOTE: (FIGURE ABOVE DOES NOT REPRESENT ACTUAL DESIGN, REFER ON ATTACHED CONNECTION SCHEDULE FOR THICKNESS OF PLATE, LENGTH AND SIZE OF WELDS)

MOMENT CONNECTION: DETAIL OF W-SHAPE MOMENT BEAM TO W-SHAPE COLUMN FLANGE (1WAY) WITH SHEAR PLATE CONNECTION



5404 Gurley Avenue
Dallas, TX 75223

B. TABLE: MOMENT CONNECTION SCHEDULE:

Beam		Beam Moment Load, M_{bm} (kip-ft)	Beam Axial Load, P_{bm} (kips)	Beam Shear Load, V_{bm} (kips)	Column Axial Load, $P_{u,col}$ (kips)	Story Shear, V_s (kips)
Size	Grade					
W18X60	A992	306 39/44	0	80 42/61	0	0

Shear Plate		Weld	Bolts at Shear Plate				$L_{h,bmw}$ (in)	$L_{e,v,pl}$ (in)	$L_{e,v,pl}$ (in)	D_1 (in)	gap (in)
t_{pl} (in)	Grade $_{pl}$		w_1 (in)	$d_{b,pl}$ (in)	Type	$n_{r,pl}$					
3/4	A36	1/2	1	A490-SC-SSLT-CLASS A	5	2	1 1/2	1 1/2	1 1/2	3 1/4	1/2

Column		Doubler Plate Conn.				Stiffener Plate Conn.				Remarks
Size	Grade	t_{dp} (in)	Grade	w_2 (in)	n_{dp}	t_{st} (in)	Grade	w_4 (in)	w_5 (in)	
W14X193	A992	NR	NR	NR	NR	NR	NR	NR	NR	

Note:

1. All Welds are E70XX LH
2. NR - Not Required

IV. REFERENCES

Steel Construction Manual (14th)- ASD American Institute of Steel Construction, Inc. 2010